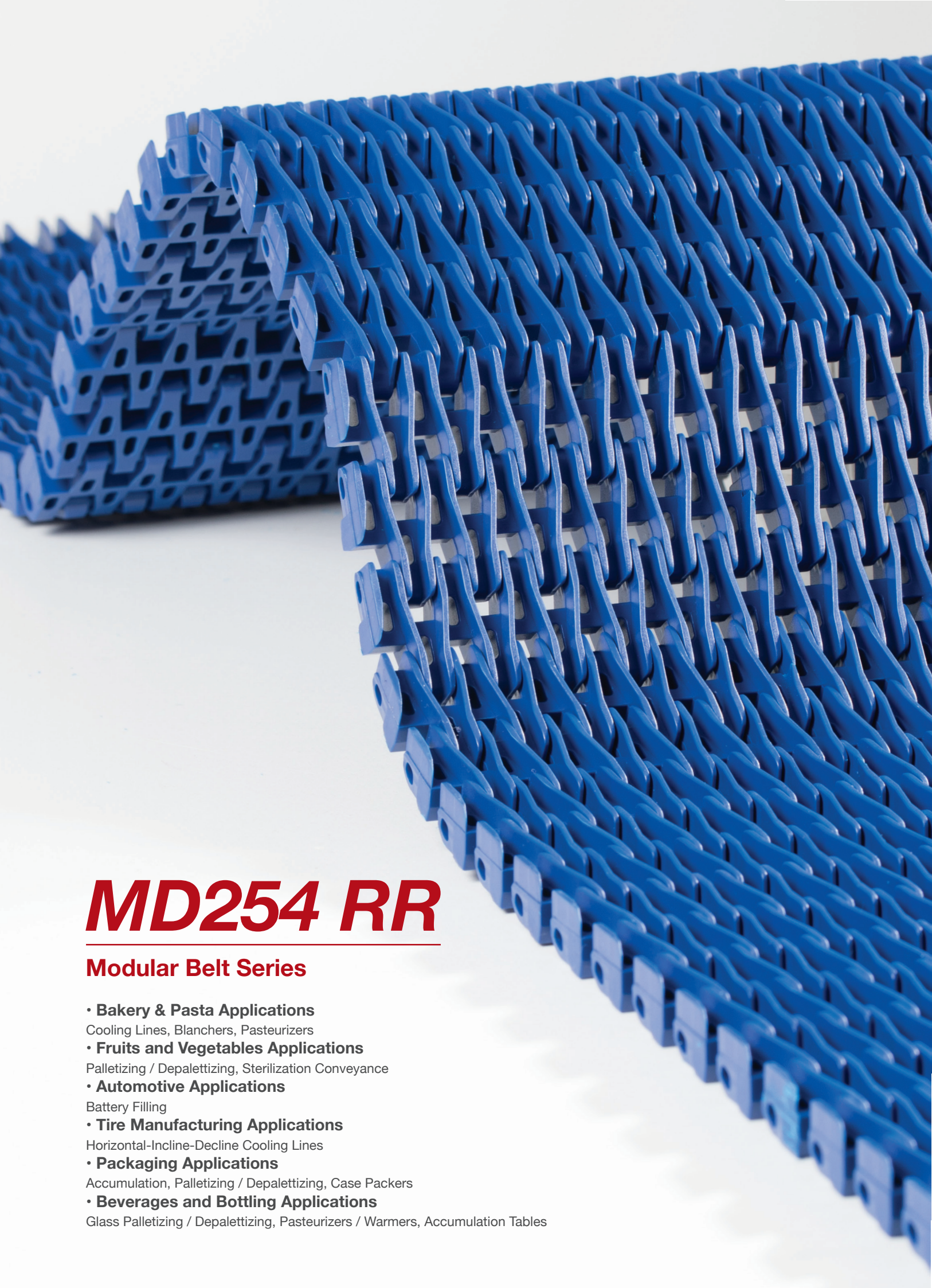




MD254 RR

Modular Belt Series

- **Bakery & Pasta Applications**

Cooling Lines, Blanchers, Pasteurizers

- **Fruits and Vegetables Applications**

Palletizing / Depalletizing, Sterilization Conveyance

- **Automotive Applications**

Battery Filling

- **Tire Manufacturing Applications**

Horizontal-Incline-Dcline Cooling Lines

- **Packaging Applications**

Accumulation, Palletizing / Depalletizing, Case Packers

- **Beverages and Bottling Applications**

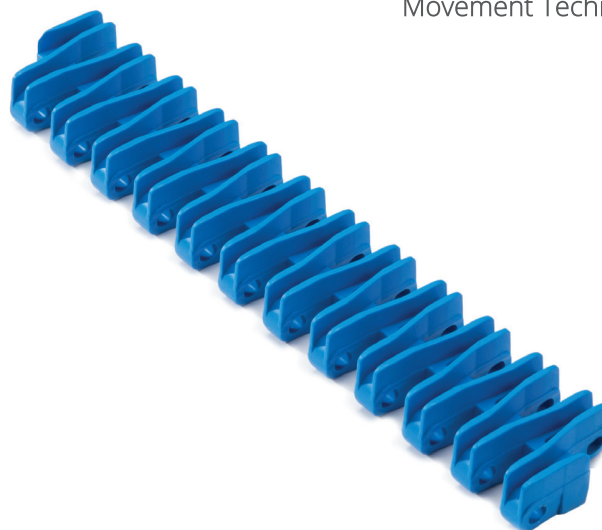
Glass Palletizing / Depalletizing, Pasteurizers / Warmers, Accumulation Tables



MODUTECH[®]
Movement Technologies

MD254 RR

Pitch:	25,4 mm / 1 inch
Belt Surface:	Open, Raised Rib Surface
Minimum Width:	50 mm / 1.97 inch
Open Area (%):	33%. (Biggest opening 5,5 x 7 mm).
Flight:	No
Sidewall:	No
Pin:	Ø 5 mm / 0.197 inch - Self Lock
Approved:	FDA and EU
Color:	Blue / White / Gray
Cleanability:	Good
Belt Thickness:	16 mm / 0.630 inch

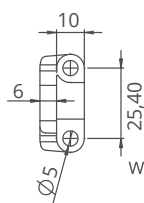
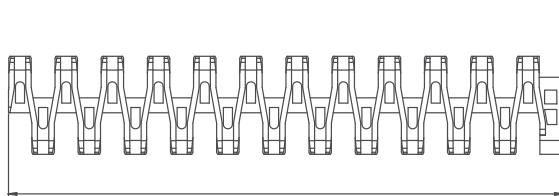


MD254 RR Technical Information

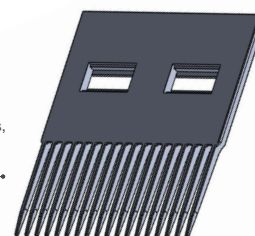
Belt Material		POM	POM	POM	PP	PPH
Pin Material		PA	POM	PP	PP	PPH
Belt Strength	N/m lb/ft	27000 - 1850	27000 - 1850	19000 - 1300	16000 - 1096	16000 - 1096
Temperature	°C °F	-40 / +93 -40 / +200	-40 / +93 -40 / +200	+5 / +93 +40 / +200	+5 / +105 +40 / +220	+5 / +93 +40 / +230
Belt Weight	kg/m ² lb/sqft ²	10.4 / 2.13	10.4 / 2.13	10.4 / 2.13	6.8 / 1.40	6.8 / 1.40

Diameter of idling rollers (min.)		Diameter of support rollers (min.)		Diameter for gravity take up center drive rollers (min.)		Backbending radius for elevators without side guards or hold down devices (min.)		Backbending radius for elevators with side guards or hold down devices (min.)	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
50	2	50	2	100	4	150	6	-	-

Belt Width mm	150,0	200,0	250,0	300,0	350,0	400,0	450,0	500,0	550,0	600,0	650,0	700,0	750,0	800,0	850,0	900,0	950,0
Belt Width inch	5.91	7.87	9.84	11.81	13.78	15.75	17.72	19.69	21.65	23.62	25.59	27.56	29.53	31.50	33.46	35.43	37.40
Belt Width mm	1000,0	1050,0	1100,0	1150,0													
Belt Width inch	39.37	41.34	43.31	45.28													



MD254 RR Comb / Finger Plate is available
This product is used for transferring of cans, bottles, etc.



Product Features and Functional Benefits

- Less friction and product contact for easy cooking, cooling and freezing of products.
- Reduces back line pressure with up to 70%.
- Reduced dirt and oxide build up due to self cleaning surface.
- Finger plate for trouble free transfer.
- Bi-directional belt for long conveyors.

Important Notes

- **Standard belt increments 50 mm.**
- **Non-standard belt increments 16,6 mm.**
- Please contact with customer service for precise belt measurements.
- Special raw materials and additional colors available.
- Physical belt widths are generally 0.1% to 0.3% smaller.
- For PP material up to 750 mm (30") -2 mm to 1 mm and 0% to 0.3% for wider belts.
- For POM material up to 750 mm (30") -2 mm to 1 mm and 0% to 0.3% for wider belts.

MD254 Series

Sprockets and Technical Specifications



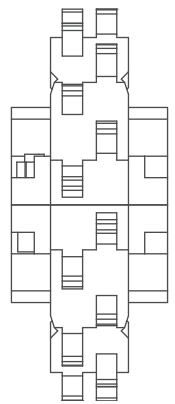
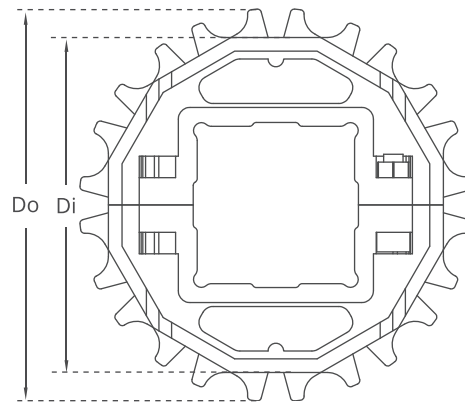
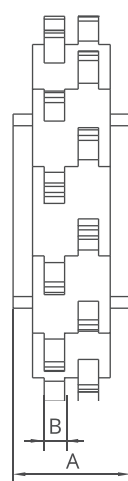
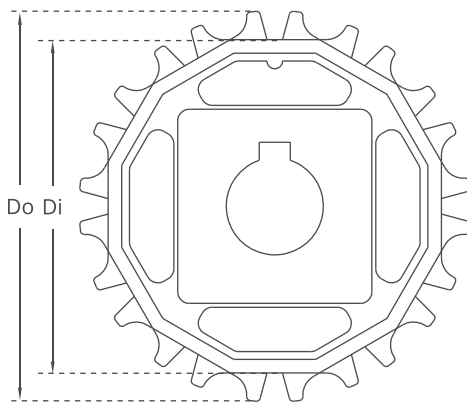
Z15



Z8



Z12-EHT



Split molded sprockets are available for the products with "Red" font color.

MD254 C Series / Moulded Sprockets Dimensions

NO. TEETH	Di mm/inch	Do mm/inch	B mm/inch	A mm/inch	Square Bore (Q) mm/inch		Round Bore (R) mm/inch		PRODUCT CODE	
									Square Type (Q)	Round Type (R)
Z8*	52,0 / 2.05	67,0 / 2.64	5,3 / 0.21	30,0 / 1.18	25	1	25	1	MD-TR254SQZ8*POM	MD-TR254SRZ8*POM
Z10*	69,0 / 2.72	84,0 / 3.31	5,3 / 0.21	30,0 / 1.18	40	1.5	25-30	1-1.25	MD-TR254SQZ10*POM	MD-TR254SRZ10*POM
Z12*	85,8 / 3.38	100,8 / 3.97	5,3 / 0.21	30,0 / 1.18	40	1.5	25-30-35	1-1.25	MD-TR254SQZ12*POM	MD-TR254SRZ12*POM
Z15*	110,8 / 4.36	125,8 / 4.95	5,3 / 0.21	30,0 / 1.18	40	1.5	25-30	1-1.25	MD-TR254SQZ15*POM	MD-TR254SRZ15*POM
Z16	119,1 / 4.69	134,1 / 5.28	5,3 / 0.21	30,0 / 1.18	40	1.5	25-30	1-1.25	MD-TR254SQZ16*POM	MD-TR254SRZ16*POM
Z18*	135,6 / 5.34	150,6 / 5.93	5,3 / 0.21	30,0 / 1.18	40	1.5	25-30-35	1-1.25	MD-TR254SQZ18*POM	MD-TR254SRZ18*POM
Z20	152,0 / 5.98	167,1 / 6.58	5,3 / 0.21	30,0 / 1.18	40	1.5	25-30	1-1.25	MD-TR254SQZ20*POM	MD-TR254SRZ20*POM

*Other sprockets and hub sizes are manufactured up to request. *PA (Polyamide) and PP (Polypropylene) sprockets raw material is available on request.

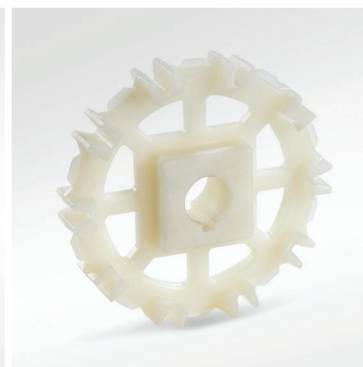
*Machined Split Sprockets are available for each size.



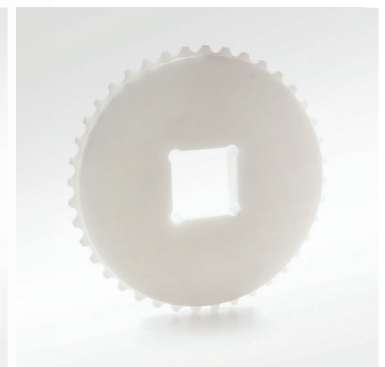
Clamp



Machined Split Sprocket



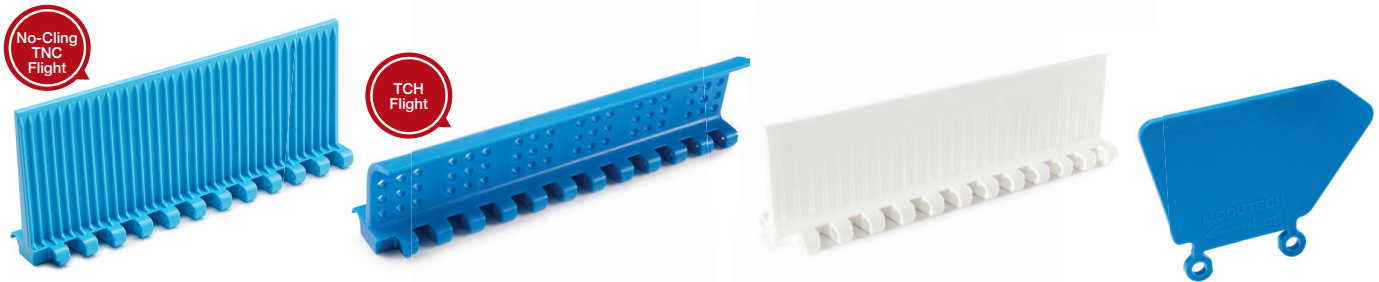
Moulded Sprocket



Machined Sprocket

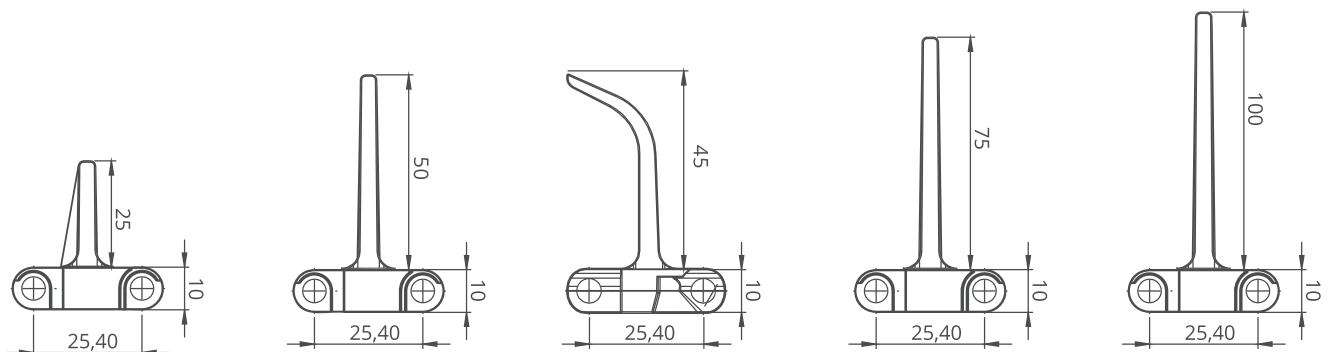
MD254 Series

Accessories and Technical Specifications

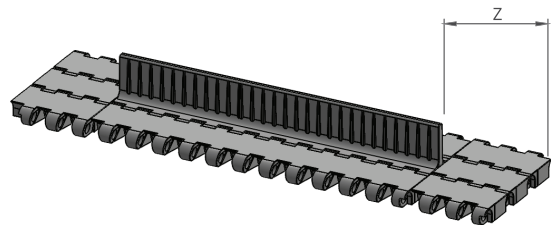
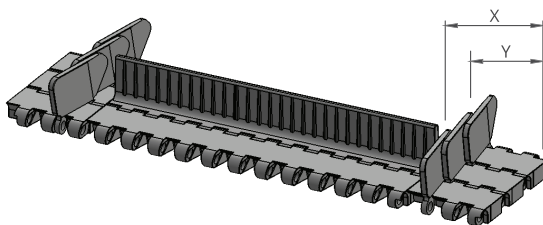


MD254 Series / Flight & Sidewall Dimensions

MD254 Series / Flights & Sidewalls				
PRODUCT CODE	Flight Height (mm/ <i>inch</i>)	Flight Width (mm/ <i>inch</i>)	PRODUCT CODE	Sidewall Height (mm/ <i>inch</i>)
MD254T25	25 / 1	200 / 7.87	MD254SW25	25 / 1
MD254T50	45 / 1.75	200 / 7.87	MD254SW50	50 / 2
MD254T75	75 / 3	200 / 7.87	MD254SW75	75 / 3
MD254T100	100 / 4	200 / 7.87	MD254SW100	100 / 4
MD254TC50	50 / 2	200 / 7.87	-	-
MD254TCH50	50 / 2	200 / 7.87	-	-
MD254TNC75	75 / 3	200 / 7.87	-	-
MD254TNC100	100 / 4	200 / 7.87	-	-



* Additional flight dimensions are available up to 100 mm.



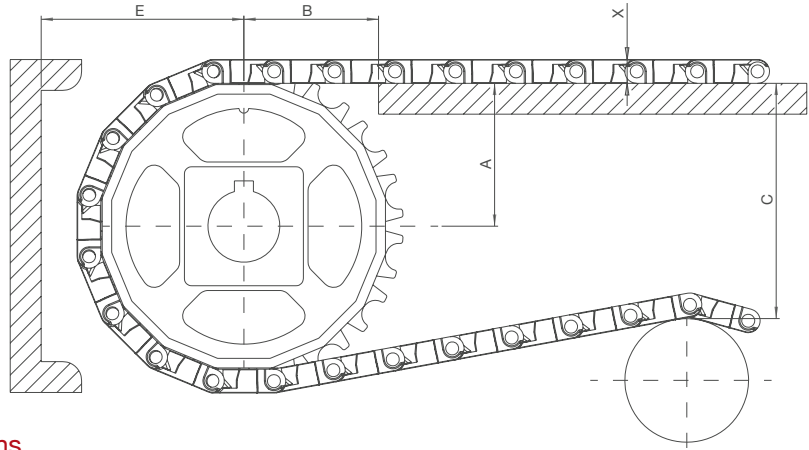
MD254 Series / Flight & Sidewall Technical Specifications

Possible Sidewall and Flights Indents	X		Y		Z	
	mm	<i>inch</i>	mm	<i>inch</i>	mm	<i>inch</i>
Standard, module cutting	25,7	1.01	15,2	0.60	33,3	1.31
Non-Standard, module cutting	34,0	1.34	23,6	0.93	41,7	1.64
Standard, module cutting	42,3	1.67	31,9	1.26	50,0	1.97
Non-Standard, module cutting	50,7	1.99	40,2	1.58	58,3	2.30
Standard, no module cutting	59,0	2.32	48,6	1.91	66,7	2.62

MD254 Series

Engineering Information

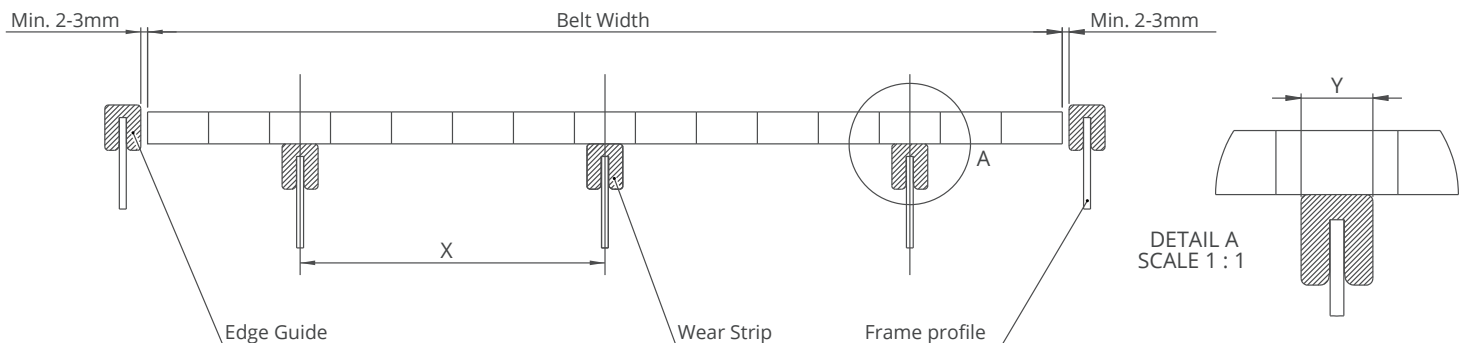
A - $\pm 0,031"$ (1mm) C - $\pm$ (Max.)
 B - $\pm 0,125"$ (3mm) E - $\pm$ (Min.)



MD254 Series / Conveyor Frame Dimensions

Sprockets Description			A		B		C		E		X	
Pitch Diameter		No.Teeth	Range (Bottom to Top)		inch	mm	inch	mm	inch	mm	inch	mm
inch	mm		inch	mm								
MD254 FG, MD254 C, MD254 GAP48%												
2.38	60,5	8	1.15	29,2	1.55	39,4	1.95	49,5	1.94	49,2	0.39	10,0
3.07	78,0	10	1.46	37,1	1.77	45,0	2.60	66,1	2.25	57,1	0.39	10,0
3.74	95,0	12	1.76	44,8	1.97	50,1	3.24	82,3	2.55	64,8	0.39	10,0
4.70	119,5	15	2.22	56,4	2.23	56,7	4.18	106,1	3.01	76,4	0.39	10,0
5.02	127,5	16	2.37	60,2	2.38	60,5	4.46	113,2	3.21	81,5	0.39	10,0
5.71	145,0	18	2.73	69,3	2.45	62,3	5.19	131,8	3.51	89,3	0.39	10,0
6.46	164,0	20	3.03	77,0	2.64	67,0	5.82	148,0	3.86	98,0	0.39	10,0
MD254 RR, MD254 GT												
2.38	60,5	8	1.15	29,2	1.55	39,4	1.95	49,5	2.18	55,4	0.64	16,3
3.07	78,0	10	1.46	37,1	1.77	45,0	2.60	66,1	2.48	63,1	0.64	16,3
3.74	95,0	12	1.76	44,8	1.97	50,1	3.24	82,3	2.79	70,9	0.64	16,3
4.70	119,5	15	2.22	56,4	2.23	56,7	4.18	106,1	3.25	82,7	0.64	16,3
5.02	127,5	16	2.37	60,2	2.38	60,5	4.46	113,2	3.46	87,8	0.64	16,3
5.71	145,0	18	2.73	69,3	2.45	62,3	5.19	131,8	3.76	95,5	0.64	16,3
6.46	164,0	20	3.03	77,0	2.64	67,0	5.82	148,0	4.10	104,5	0.64	16,3
MD254 FG-RT, MD254 C-RT												
2.38	60,5	8	0.99	25,2	1.55	39,4	1.79	45,5	2.09	53,2	0.71	18,0
3.07	78,0	10	1.30	33,1	1.77	45,0	2.44	62,1	2.41	61,1	0.71	18,0
3.74	95,0	12	1.61	40,8	1.97	50,1	3.08	78,3	2.71	68,8	0.71	18,0
4.70	119,5	15	2.06	52,4	2.23	56,7	4.02	102,1	3.17	80,4	0.71	18,0
5.02	127,5	16	2.21	56,2	2.38	60,5	4.30	109,2	3.37	85,5	0.71	18,0
5.71	145,0	18	2.57	65,3	2.45	62,3	5.03	127,8	3.67	93,3	0.71	18,0
6.46	164,0	20	2.87	73,0	2.64	67,0	5.66	144,0	4.01	102,0	0.71	18,0

MD254 Series / Slider Support System For Straight Running Belts



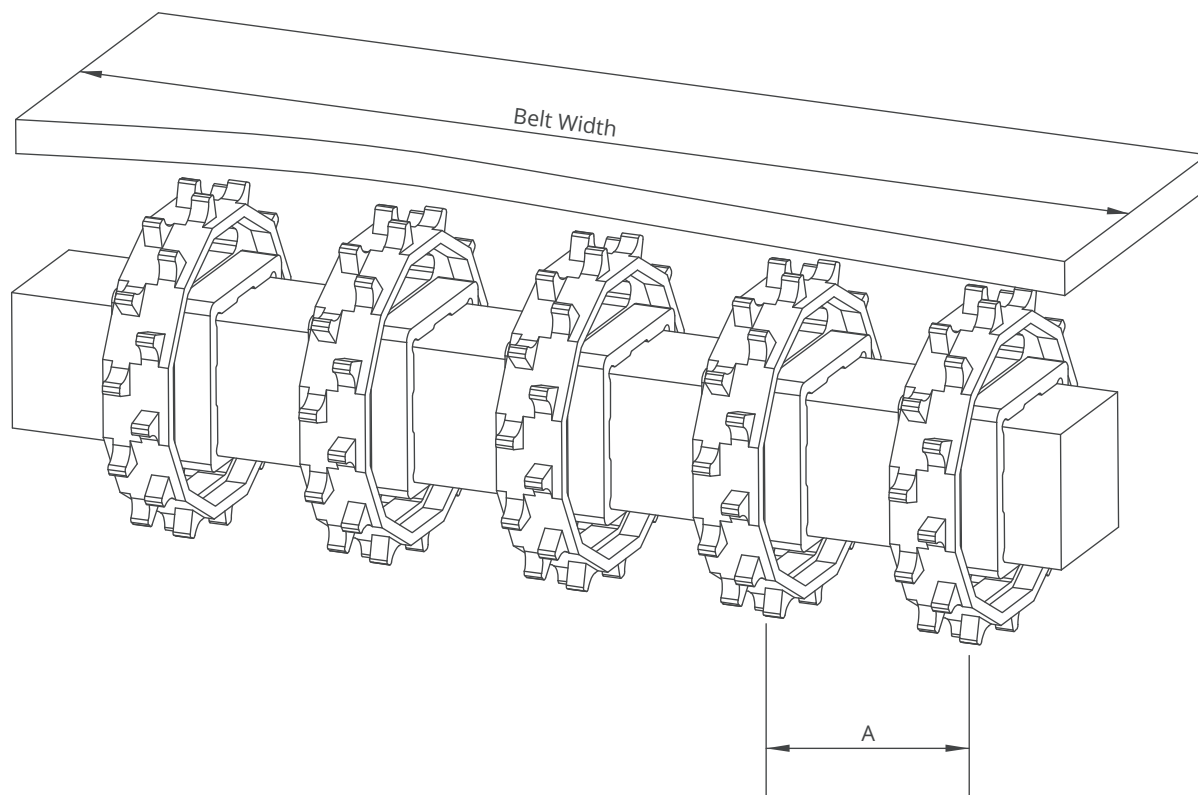
Note: The distances between the carryway wear strips (X) may be changed to due to operation conditions and transported load. In general, we recommend;

100-200mm for 2" belts
100-145mm for 1"belts
100-145mm for 0,5" belts
70-120mm for 0,3" belts

For specific applications, please contact with Modutech representatives.

MD254 Series

Engineering Information



MD254 Series / Sprockets Arrangement

Standard Belt Width		Number of sprockets per shaft		A (mm/inch)	
mm	inch	Drive Shaft	Return Shaft	Min.	Max.
150,0	6.0	2	2	50/2	120/4.7
200,0	8.0	2	2	50/2	120/4.7
250,0	10.0	3	2	50/2	120/4.7
300,0	12.0	3	2	50/2	120/4.7
350,0	14.0	3	3	50/2	120/4.7
400,0	16.0	4	3	50/2	120/4.7
450,0	18.0	4	3	50/2	120/4.7
500,0	20.0	5	4	50/2	120/4.7
550,0	22.0	5	4	50/2	120/4.7
600,0	24.0	6	5	50/2	120/4.7
700,0	26.0	7	5	50/2	120/4.7
800,0	28.0	8	6	50/2	120/4.7
900,0	30.0	9	7	50/2	120/4.7
1000,0	32.0	10	7	50/2	120/4.7

Note: Number of sprockets depends on the belt load.