



EC508 C-RT

Roller Top

Modular Radius Series

- **Packaging Applications**

Labelling, Case Packers, Tray Packers, Palletizing - Depalletizing,
Accumulation Lines

- **Bakery Applications**

Pan & Tray Handling

- **Meat & Poultry Applications**

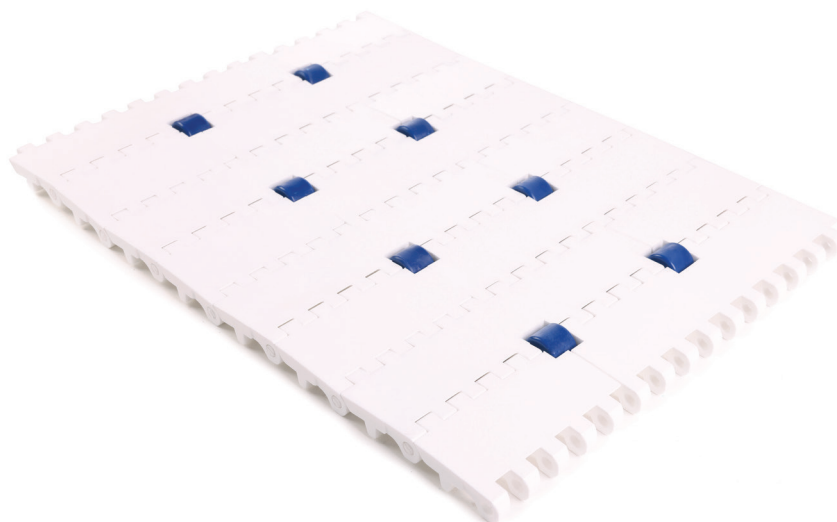
Case & Box Handling, Accumulation Lines



MODUTECH®
Movement Technologies

EC508 C-RT (Roller Top)

Pitch:	50,8 mm / 2 inch
Belt Surface:	Close, Roller Top Surface
Minimum Width:	100 mm / 3.94 inch
Open Area (%):	0%
Flight:	Yes
Sidewall:	Yes
Pin:	Ø 7 mm / 0.276 inch - Self Lock
Approved:	FDA and EU
Color:	Blue / White / Gray
Cleanability:	Excellent
Belt Thickness:	23 mm / 0.9 inch

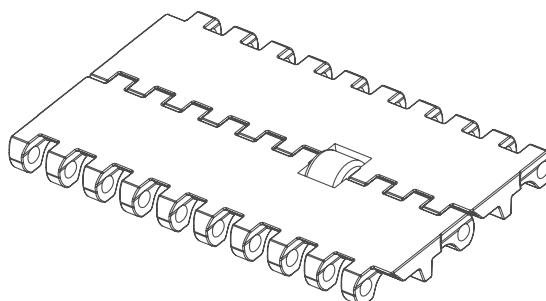
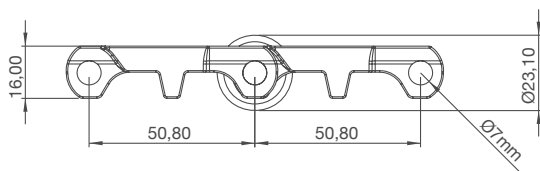


EC508 C-RT Technical Information

Belt Material		POM	POM
Roller Material		POM	
Pin Material		PA	POM
Belt Strength	N/m lb/ft	22500 - 1541	22500 - 1541
Temperature	°C °F	-40 / +93 -40 / +200	-40 / +93 -40 / +200
Belt Weight	kg/m² lb/sqft²	13.5 / 2.77	13.5 / 2.77

Diameter of idling rollers (min.)		Diameter of support rollers (min.)		Diameter for gravity take up center drive rollers (min.)		Backbending radius for elevators without side guards or hold down devices (min.)		Backbending radius for elevators with side guards or hold down devices (min.)	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
90	3.5	100	4	150	6	150	6	250	10

Belt Width mm	300,0	400,0	500,0	600,0	700,0	800,0	900,0	1000,0	1100,0	1200,0	1300,0	1400,0	1500,0	1600,0	1700,0	1800,0	1900,0
Belt Width inch	11.81	15.75	16.69	23.62	27.56	31.50	35.43	39.37	43.31	47.24	51.18	55.12	59.06	62.99	66.93	70.87	74.80
Belt Width mm	2000,0	2100,0	2200,0														
Belt Width inch	78.74	82.68	86.61														



Product Features and Functional Benefits

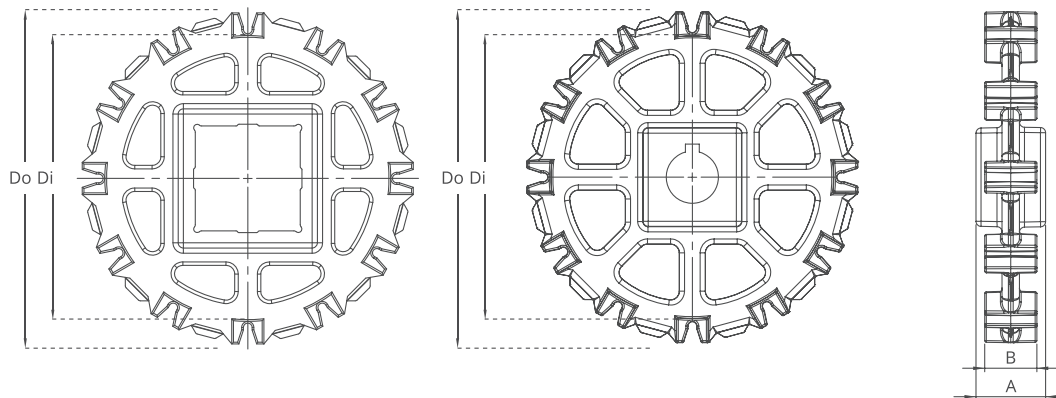
- Easy to clean product design.
- Bi-directional and strong belt for long conveyors.
- Speeding operations, place the wearstrips under the rollers.
- Accumulation operations, place the wearstrips between rollers

Important Notes

- Standard belt increments 100 mm.
- Non-standard belt increments 20 mm.
- Central distance between rollers and offset to next row up to request.
- Please contact with customer service for precise belt measurements.
- Special raw materials and additional colors available.
- Physical belt widths are generally 0.1% to 0.3% smaller.
- For POM material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0% for wider belts.

EC508 Series

Sprockets and Technical Specifications



EC508 Series / Molded Sprocket Dimensions

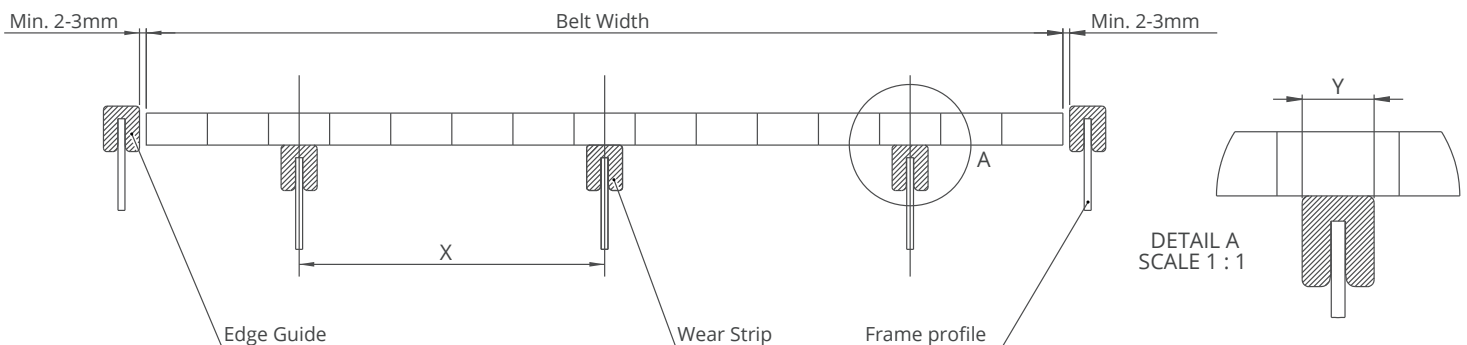
NO.TEETH	Di mm/inch	Do mm/inch	A mm/inch	B mm/inch	Square Bore (Q)		Round Bore (R)		PRODUCT CODE	
					mm	inch	mm	inch	Square Type (Q)	Round Type (R)
Z6	72,9 / 2.87	90,2 / 3.54	40,0 / 1.57	30,0 / 1.18	40	1.5	25 to 30	1 to 1.25	EC-HC508SQZ6*PA	EC-HC508SRZ6*PA
Z8	107,1 / 4.22	124,6 / 4.91	40,0 / 1.57	30,0 / 1.18	40	1.5	25 to 30	1 to 1.25	EC-HC508SQZ8*PA	EC-HC508SRZ8*PA
Z10	141,6 / 5.57	158,2 / 6.22	40,0 / 1.57	30,0 / 1.18	40	1.5 & 2.5	30	1.25	EC-HC508SQZ10*PA	EC-HC508SRZ10*PA
Z12	174,6 / 6.87	191,1 / 7.52	40,0 / 1.57	30,0 / 1.18	40 & 60	1.5 & 2.5	30	1.25	EC-HC508SQZ12*PA	EC-HC508SRZ12*PA
Z16	234,30 / 9.34	257,8 / 10.15	40,0 / 1.57	30,0 / 1.18	60	-	-	-	EC-HC508SQZ16*PA	-

*Other sprockets and hub sizes are manufactured on request.

*POM (Acetal), PP (Polypropylene) and other speical raw materials are available on request.

*CNC Machined Split Sprockets are available on request.

EC508 Series / Slider Support System For Straight Running Belts



Note: The distances between the carryway wear strips (X) may be changed to due to operation conditions and transported load. In general, we recommend;

100-200mm for 2" belts
100-145mm for 1"belts
100-145mm for 0,5" belts
70-120mm for 0,3" belts

For specific applications, please contact with Modutech representatives.

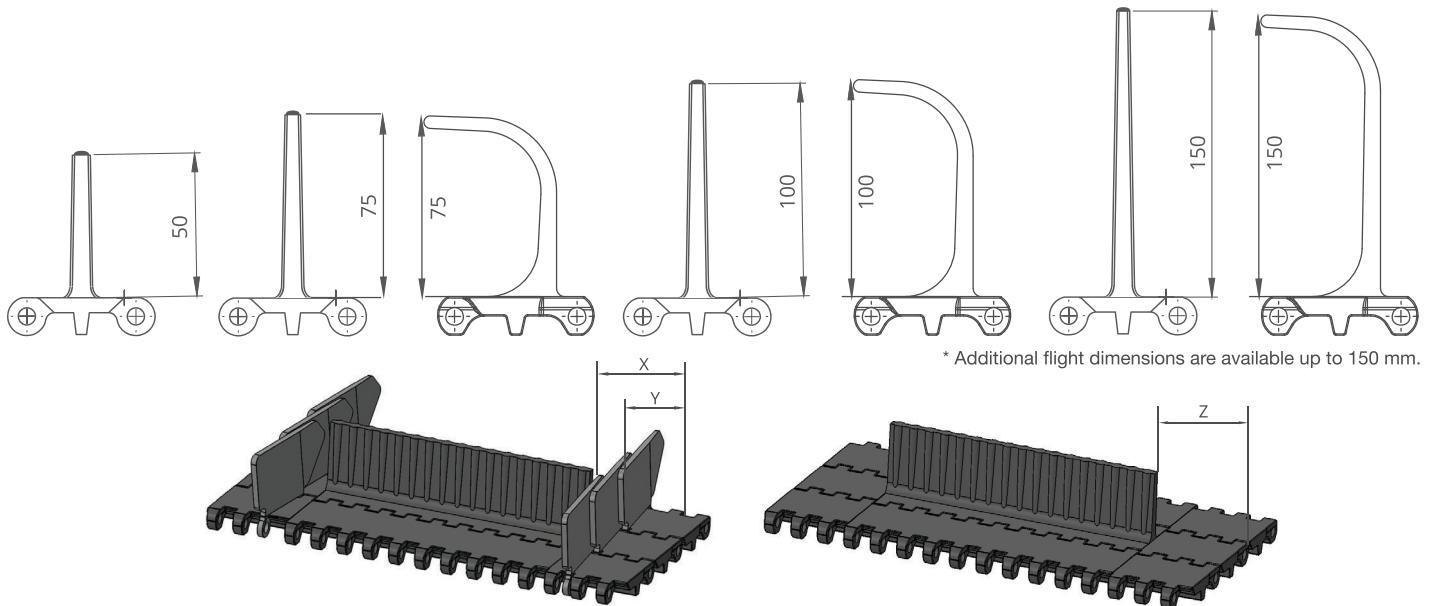
EC508 Series

Accessories and Technical Specifications



EC508 Series / Flight & Sidewall Dimensions

EC508 Series / Flights & Sidewalls				
PRODUCT CODE	Flight Height (mm/inch)	Flight Width (mm/inch)	PRODUCT CODE	Sidewall Height (mm/inch)
EC508T25	25 / 1	200 / 7.87	EC508SW25	25 / 1
EC508T50	50 / 2	200 / 7.87	EC508SW50	50 / 2
EC508T75	75 / 3	200 / 7.87	EC508SW75	75 / 3
EC508T100	100 / 4	200 / 7.87	EC508SW100	100 / 4
EC508T150	150 / 6	200 / 7.87	U508SW50	53 / 2.09
EC508TC75	75 / 3	200 / 7.87	U508SW75	78 / 3.07
EC508TC100	100 / 4	200 / 7.87	U508SW100	103 / 4.06
EC508TC150	150 / 6	200 / 7.87	-	-
EC508TCC75	75 / 3	200 / 7.87	-	-
EC508TCC100	100 / 4	200 / 7.87	-	-
EC508TCC150	150 / 6	200 / 7.87	-	-
EC508TNC100	100 / 4	200 / 7.87	-	-
EC508TCH100	100 / 4	200 / 7.87	-	-
EC508TCCH100	100 / 4	200 / 7.87	-	-



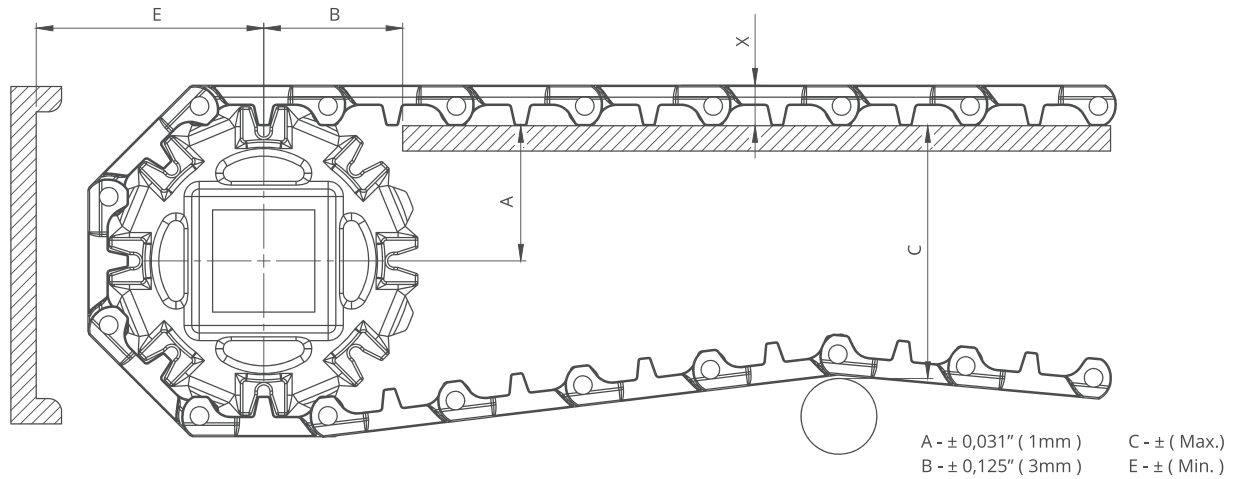
EC508 Series / Sidewall Technical Specifications

Possible Sidewall and Flights Indents	X		Y		Z	
	mm	inch	mm	inch	mm	inch
Standard, no module cutting	30,1	1.18	18,3	0.72	40,0	1.57
Non-Standard, module cutting	40,1	1.58	28,3	1.12	50,0	1.97
Standard, no module cutting	50,1	1.97	38,3	1.51	60,0	2.36
Non-Standard, module cutting	60,1	2.36	48,3	1.90	70,0	2.76
Standard, module cutting	70,1	2.76	58,3	2.30	80,0	3.15
Non-Standard, module cutting	80,1	3.15	68,3	2.69	90,0	3.54

Note: Gap between flight and sidewall minimum 2-3 mm

EC508 Series

Engineering Information

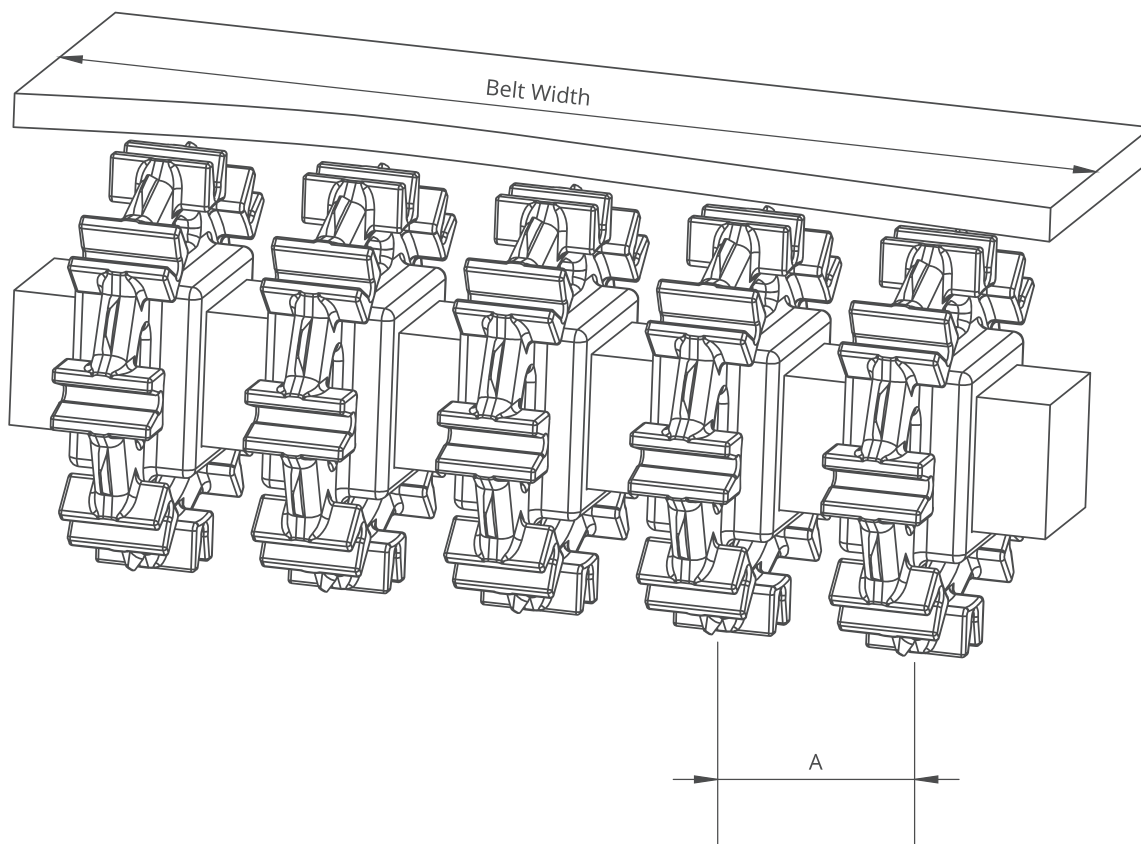


EC508 Series / Conveyor Frame Dimensions

Sprockets Description			A		B		C		E		X	
Pitch Diameter		No.Teeth	Range (Bottom to Top)		inch	mm	inch	mm	inch	mm	inch	mm
inch	mm		inch	mm								
EC508 C, EC508 PR22%, EC508 PR13%, EC508 PR11%, EC508 FG												
3.23	82,0	6	1.70	43,3	1.72	43,8	2.92	74,3	2.73	69,3	0.63	16,0
4.57	116,0	8	2.34	59,4	2.08	52,7	4.23	107,4	3.36	85,4	0.63	16,0
5.91	150,0	10	2.96	75,3	2.38	60,5	5.52	140,3	3.99	101,3	0.63	16,0
7.23	183,6	12	3.65	92,8	2.58	65,5	6.87	174,6	4.68	118,8	0.63	16,0
10.30	262,00	16	4.80	122	2.83	72,0	9.52	242,0	5.70	145	0.63	16,0
EC508 DT												
3.23	82,0	6	1.70	43,3	1.72	43,8	2.92	74,3	2.73	69,3	0.67	17,0
4.57	116,0	8	2.34	59,4	2.08	52,7	4.23	107,4	3.36	85,4	0.67	17,0
5.91	150,0	10	2.96	75,3	2.38	60,5	5.52	140,3	3.99	101,3	0.67	17,0
7.23	183,6	12	3.65	92,8	2.58	65,5	6.87	174,6	4.68	118,8	0.67	17,0
10.30	262,00	16	4.80	122	2.83	72,0	9.52	242,0	5.70	145	0.67	17,0
EC508 NT, EC508 FG-NT												
3.23	82,0	6	1.70	43,3	1.72	43,8	2.83	71,8	2.83	71,8	0.73	18,5
4.57	116,0	8	2.34	59,4	2.08	52,7	4.13	104,9	3.46	87,9	0.73	18,5
5.91	150,0	10	2.96	75,3	2.38	60,5	5.43	137,8	4.09	103,8	0.73	18,5
7.23	183,6	12	3.65	92,8	2.58	65,5	6.78	172,1	4.78	121,3	0.73	18,5
10.30	262,00	16	4.80	122	2.83	72,0	9.41	239,0	5.83	148	0.73	18,5
EC508 C-RT, EC508 FG-RT												
3.23	82,0	6	1.57	39,8	1.72	43,8	2.92	74,3	2.87	72,8	0.90	23,1
4.57	116,0	8	2.20	55,9	2.08	52,7	4.23	107,4	3.50	88,9	0.90	23,1
5.91	150,0	10	2.83	71,9	2.38	60,5	5.52	140,3	4.13	104,8	0.90	23,1
7.23	183,6	12	3.52	89,3	2.58	65,5	6.87	174,6	4.81	122,3	0.90	23,1
10.30	262,00	16	4.70	119,5	2.83	72,0	9.52	242,0	5.87	149	0.90	23,1
EC508 GT												
3.23	82,0	6	1.70	43,3	1.72	43,8	3.04	77,3	2.85	72,3	0.75	19,0
4.57	116,0	8	2.34	59,4	2.08	52,7	4.35	110,4	3.48	88,4	0.75	19,0
5.91	150,0	10	2.96	75,3	2.38	60,5	5.64	143,3	4.11	104,3	0.75	19,0
7.23	183,6	12	3.65	92,8	2.58	65,5	6.99	177,6	4.80	121,8	0.75	19,0
10.30	262,00	16	4.80	122	2.83	72,0	9.65	245	5.83	148	0.75	19,0

EC508 Series

Engineering Information



EC508 Series / Sprocket & Wearstrip Arrangements

Standard Belt Width		Number of sprockets per shaft	Number of wearstrips		A (mm/inch)	
mm	inch		Carryway	Returnway	Min.	Max.
200,0	6	2	2	2	100 / 4.0	200 / 8.0
300,0	8	2	2	2	100 / 4.0	200 / 8.0
400,0	10	3	3	2	100 / 4.0	200 / 8.0
500,0	12	3	3	3	100 / 4.0	200 / 8.0
600,0	14	3	4	3	100 / 4.0	200 / 8.0
700,0	16	5	4	3	100 / 4.0	200 / 8.0
800,0	18	5	5	3	100 / 4.0	200 / 8.0
900,0	20	5	5	4	100 / 4.0	200 / 8.0
1000,0	24	7	6	4	100 / 4.0	200 / 8.0
1100,0	30	7	6	4	100 / 4.0	200 / 8.0
1200,0	32	7	7	5	100 / 4.0	200 / 8.0
1400,0	36	9	7	5	100 / 4.0	200 / 8.0
1600,0	42	11	7	5	100 / 4.0	200 / 8.0
1800,0	48	11	8	5	100 / 4.0	200 / 8.0
2000,0	54	13	8	6	100 / 4.0	200 / 8.0
2200,0	60	15	9	6	100 / 4.0	200 / 8.0
2400,0	72	15	10	7	100 / 4.0	200 / 8.0
2600,0	84	17	11	8	100 / 4.0	200 / 8.0
2800,0	96	19	12	9	100 / 4.0	200 / 8.0
3000,0	120	19	13	10	100 / 4.0	200 / 8.0

Note:

*The number of sprockets and wearstrips may vary depending on the load.

*For wider belt widths, central distance of sprockets should be maximum 200mm (8").

*For wider belts, central distance of carryway wearstrips maximum 250mm (10"), returnway wearstrips maximum 350mm (14").